

# 2023 GENERAL INTRODUCTION

## **TROES Corp**

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https://www.linkedin.com/company/troescorp/

## **ABOUT TROES**

## INTRODUCTION

- Established in Canada;
- R&D, Manufacture and Deliver highperformance distributed battery energy storage systems (BESS)



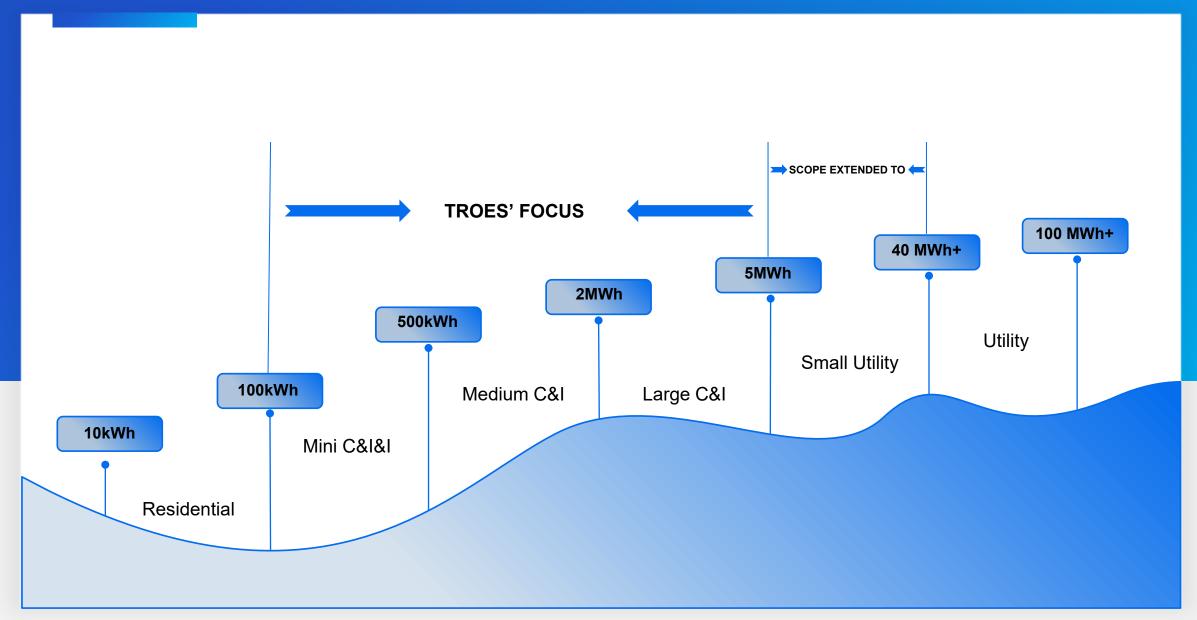
#### **POSITION**

Positioning for Commercial, Industrial and Community based decentralized power applications

TROES ("TROY-ce") is set-apart from the rest of providers by enabling mid-size projects with a Safer, Smarter, more adaptable and more economic turn-key solution



## **OUR FOCUS**



## **RECENT DEPLOYED SYSTEMS**

#### scalable module is capable of providing all range of systems



New Brunswick, CAN 528kWh / 100kW



250kWh / 100kW

250kWh/100kW



Caribbean x4

1.3MWkWh/300kW

(HW+SW)

Nova Scotia, CAN x2 1.12MWh / 500kW



Edinburgh, UK 542kWh / 250kW

77kWh / 60kW



Guangzhou, China 338kWh/150kW

#### Renewable Intermittency

Solar Power Storage Wind Power Storage Bio-mass/CHP efficiency boosting





Ontario, CAN 100kWh / 30kW



Ontario, CAN 100kW/368kWh (HW+SW)



Ontario, CAN 502kWh / 150kW

#### Grid Issues

Off-Diesel Transportable power

#### High Utility Bill

Half Off-Grid/Off-Grid Peak shaving Energy arbitrage

#### **Demand Shortage**

EV charger demand support Local distribution line demand support

## TROES BESS TECH HIGHLIGHT

① LFP Chemistry route

2 30+ Safety Tests

<u>Multi-layer Software</u>
protection

④ Off-Gas detection tech

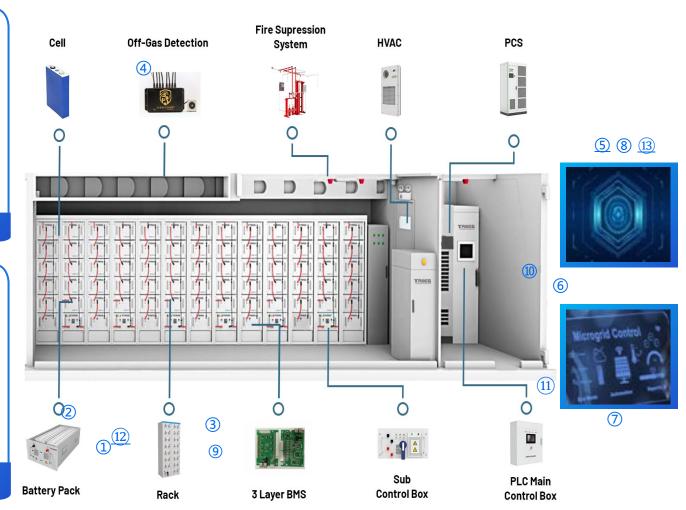
(5) Early warning and prevention measures

#### Safer

O Sustomizable-Off-The Shelf design to support
 1~10 hrs with flexible layout

Warious enclosure types and customized designs

**More Adaptable** 



⑥ MiGrid Simulator ™ : system sizing and simulation

⑦ MiGrid Operator ™:Autonomous Operation supporting various cases

MiGrid Monitor ™ –
 Lifecycle health monitoring

#### **Smarter**

(1) 5%~25% less in < 5MWh design due to highly modular drawer design

12 Data-mining based augmentation tech to extend life-span

#### **More Economical**



## TROES ONE-STOP OFFERING - VERTICAL

## **Pick Your Combination Of Needs**

Pre-selling sizing simulation



BESS Hardware



BESS Control

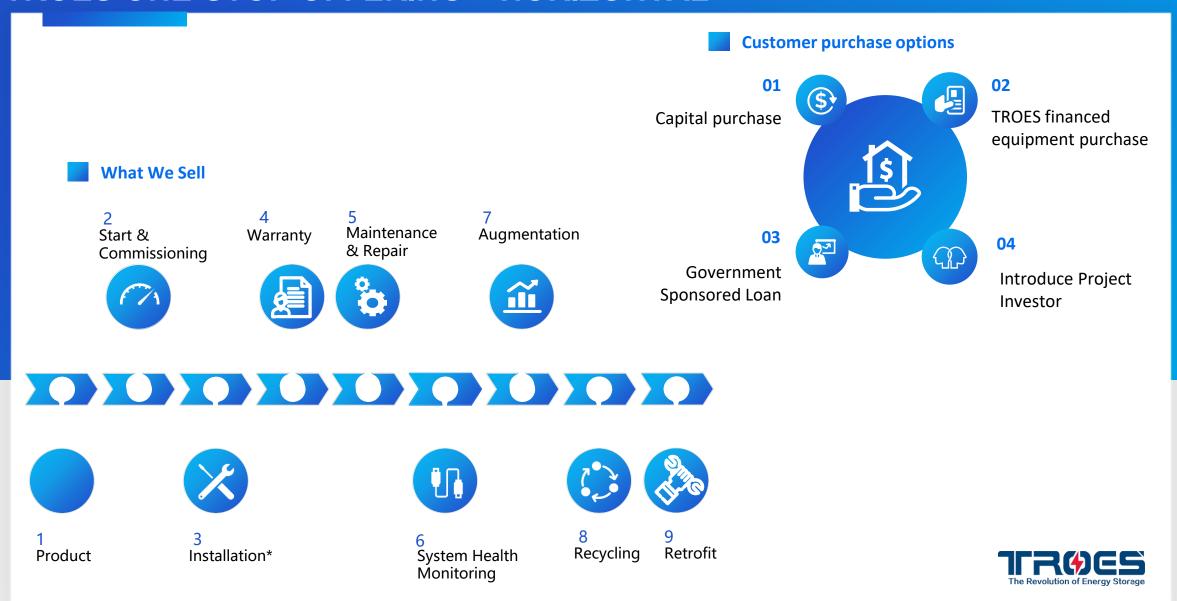


Monitoring & Operation Services





## TROES ONE-STOP OFFERING – HORIZONTAL



<sup>\*</sup> Working with partners on Installation and Energy Software

## **AFTERMARKET SERVICES**

#### WARRANTY

- Ranges from 2 years to 10 years
- Customer is required to do maintenance during the warranty period



#### **MAINTENANCE**

- Provided by TROES, or a 3rd party to keep systems in a state of smooth operation
- Two types:
  - Schedule maintenance
  - Corrective maintenance



#### **REPAIR**

- Some repairs may be associated during corrective maintenance
- Can be performed regardless of warranty
- Occurs by replacing a part or putting together what is torn or broken

#### SYSTEM HEALTH

- Generate information from data acquired by TROES MiGrid-Monitor™
- Augmentation services ensure the system satisfies capacity or power requirements
- Meet objectives: Improved system availability & reduced maintenance costs



#### **RECYCLING SERVICES**

- Battery recycling reduces the number of batteries being disposed of as municipal solid waste
- TROES has partnered with a couple of localized recycling service companies

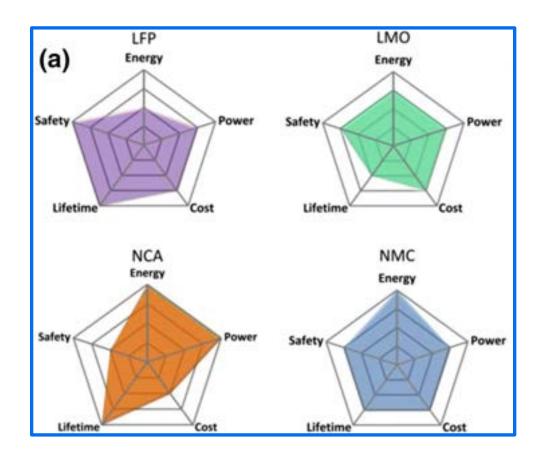


#### **RETROFIT**

- TROES' R&D team continuously evolves in advanced energy storage and microgrid control technology and provides advanced retrofit solutions
- TROES has an in-depth knowledge of LTO and flow battery technologies



## **SAFER: LFP Chemistry Route**



Key performance parameters of four current battery chemistries (LFP, LMO, NCA, and NMC) for EVs. The inside and outside represent a low and high value, respectively.



## **SAFER: 30+ Safety Tests**

UL1973 UL9540A UN 38.3

## **High Quality Standards - Safety First**

- √ 30+ strict UL standard safety tests from 2 international agencies
- ✓ Pass Puncture test
- √ 1-on-1 individual battery cell monitoring reflects higher safety standard

## MECHANICAL TESTS





**ELECTRICAL TESTS** 

## EXTREME CONDITION TESTS



**Leakage of toxic gas** 

**Fire or Explosion** 

Inflammable gas exceeding standard

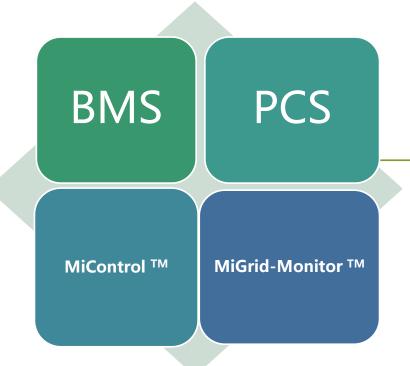
**Protection Failure** 

Insulation or case damage, liquid leakage



**ESTED** 

## **SAFER: 4-levels Software protection**



BMS can disconnect the contactors by itself when BESS fault occurs

**PCS** can **shut down** in an emergent situation based on system status boundary setting;

**MiControl** TM BESS local controller protects the whole system according to environmental sensor (such as temperature and humidity, smoke, flooding and other signals).

**MiGrid-Monitor** <sup>TM</sup> predicts and send warning signal based on operational data statistics

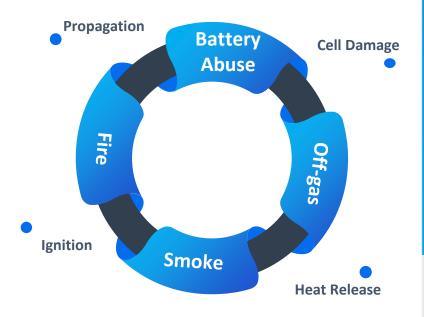


## **SAFER:Off-Gas Detection**



ROES offers Off-Gas detection technology with single cell offgas event detection so that customers can be aware of the earliest sign of failure, enabling the option to prevent thermal runaway

ost other battery energy storage systems available in the market have Smoke Detectors that provide no early warning of failure















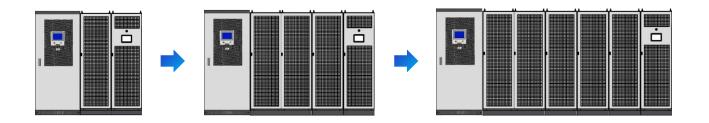




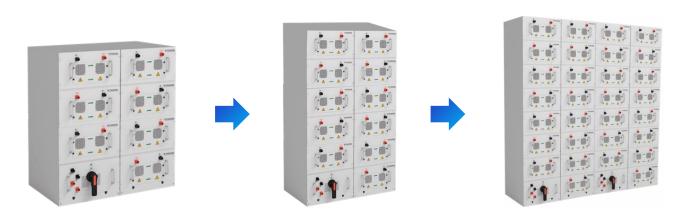


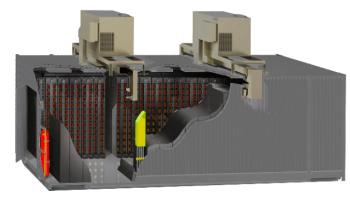


## MORE ADAPTABLE: HIGHLY MODULAR FOR MASS CUSTOMIZATION



**Customizable-Off-The-Shelf, very flexible in Width, Height and Length** 









## **SAFER: BESS Controller - MiControl™**

TROES proprietary local controller MiControl™ acts as brain of the BESS by offering a universal communication and control interface



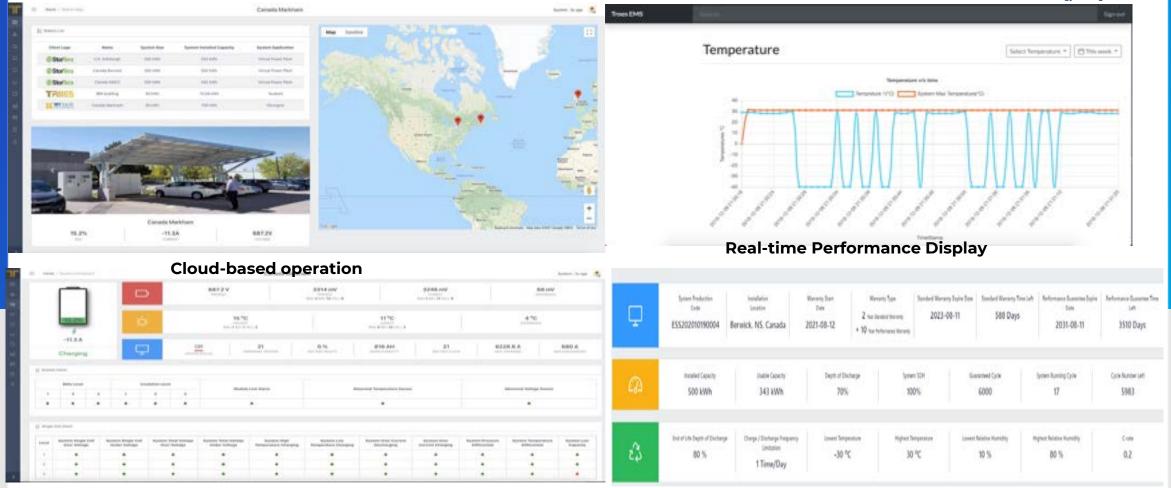




## SAFER AND SMARTER: Remote Monitoring - MiGrid™ Monitor

## **Life-cycle Health Monitoring and Management Platform**



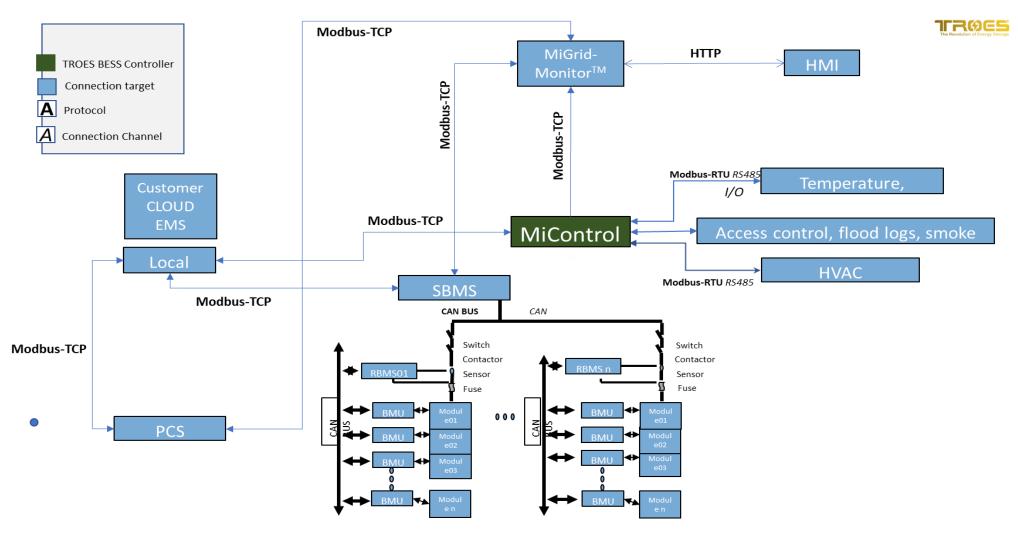


Three-level Alarm, Diagnostics & Early-Warning

**Warranty and Operation Management** 

15

## **TROES' Software Topology**





## **Smarter: One Stop Shop Solution**



## **More Adaptable : Various Enclosure Types**



## More Economical: Extend Life Cycle Through Augmentation

Online-to-Offline Augmentation leveraged TROES data-mining technology to offer our client the best augmentation strategy to lower initial BESS capital cost and increase BESS asset value



Online data monitoring and learning



**Offline augmentation** 









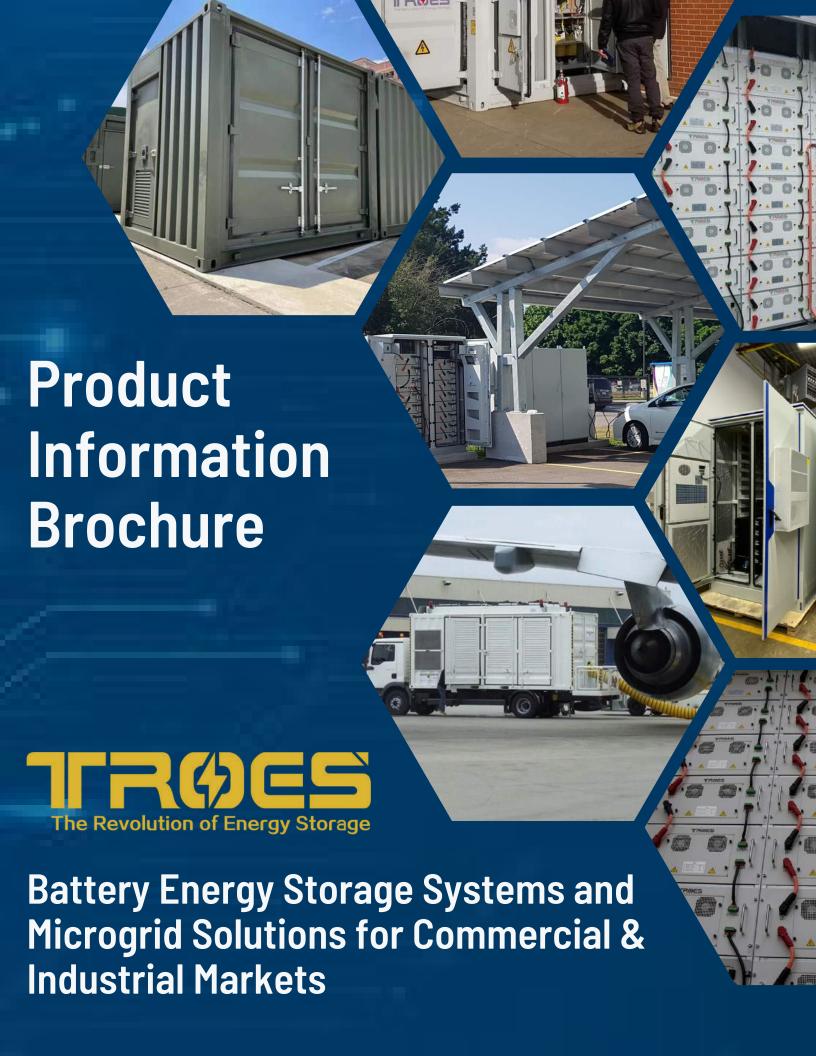
Leading Canadian Microgrid-Enabling Technology Firm

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## **About TROES**

TROES, established in 2018, is a North American advanced Battery Energy Storage Systems (BESS) provider with headquarters in Canada. TROES specializes in developing, designing, manufacturing, and delivering smart, modular, cloud-managed energy storage systems as a complete turnkey solution.

Using proprietary technology, TROES sets itself apart from other energy storage providers by enabling mid-size projects with safe, cost-effective, and adaptable plug-and-play battery energy storage products and solutions.

## Why TROES?

TROES helps electric power developers and consumers solve pain points such as:

- High utility bills
- Power reliability issues
- Capacity shortage from existing grid infrastructure
- Unavailability of grid coverage

## **Applications**

- Critical Load Back-Up
- Peak Shaving/Shifting
- Renewable Self-Supply
- Demand Response
- Cpacity Enhancement
- Energy Arbitrage
- Diesel Replacement/Augmentation
- EV Charger Demand Support
- Lead Acid Replacement
- Power Quality Improvement
- Uninterruptable Power Supply



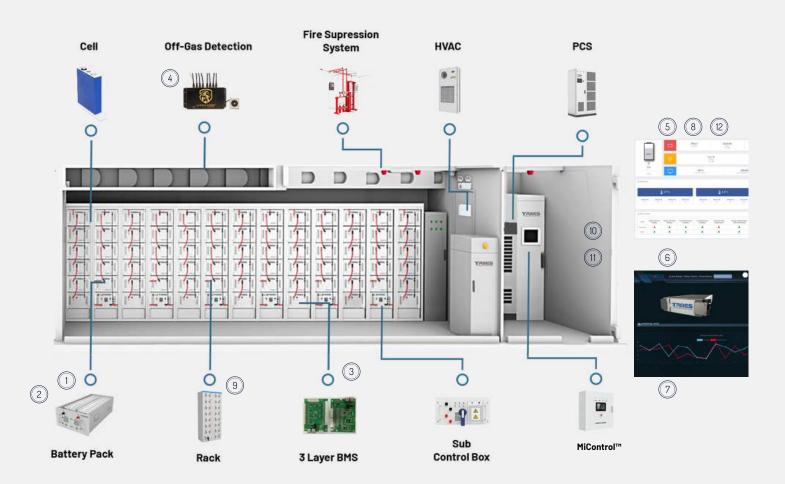
# TROES' BATTERY ENERGY STORAGE STRUCTURE

- 1. LFP Chemistry route
- 2.30+ Safety Tests
- 3. Multi-layer Software protection
- 4. Off-Gas detection Technology (Optional)
- 5. Early warning and prevention measures

#### Safer

- 6. MiGrid Simulator™: system sizing and simulation
- 7. MiGrid Operator™: use-case based autonomous operation software
- 8. MiGrid Monitor™: lifecycle health monitoring software

#### **Smarter**



11. Up to 30% reduced cost for under 5MWh systems due to highly modular drawer design 12. Augmentation technology extends life-span of batteries

**More Economic** 

9. Customizable off-the-shelf design supports 1-12 hours with flexible layout10. Various encosure types and customized designs for indoor and outdoor projects

More Adaptable

## WHY TROES IS DIFFERENT

#### SAFETY

## **LFP-Based Chemistry**

TROES' batteries are based on Lithium-Iron Phosphate chemistry. It's the preferred battery chemistry for stationary applications. LFP provides better thermal and structural stability and longer life compared to other competing battery chemistries.

Key Active Material	Lithium-Iron Phosphate	Lithium Nickel Manganese Cobalt Oxide	Lithium Manganese Oxide	Lithium Nickel Cobalt Aluminium	Lithium Titanate
Technology Short Name	LFP	NMC	LMO	NCA	LT0
Cathode	LiFeP04	LiNixMnyCo1- x-y02	LiMn204 (spinel)	LiNiCoAlO2	variable
Anode	C (graphite)	C (graphite)	C (graphite)	C (graphite)	Li4Ti5012
Safety					
Power Density					
Energy Density					
Cell Costs Advantage					
Lifetime					
BESS Performance					

Source: International Renewable Energy Agency (IRENA), 2017

#### SAFETY

## **Rigorous Cell Tests**

TROES batteries have passed more than 30 safety tests. These tests include rigorous electrical, mechanical, material, environmental and failure tests. Two of the most demanding tests are the heat spread test and the cell puncture test.

# 380°C Heat Spread Test

Cell failure test measures and judges the condition of the battery cell after failure caused by extreme conditions such as extrusion, puncturing, short-circuit or ultrahigh temperature. This optional test is passed if the batteries can withstand 380°C heat.

Results: TROES' battery cells withstood 380°C without igniting or exploding the cells. TROES is one of the few energy storage manufacturers to conduct the experiment and pass the test on the first attempt.

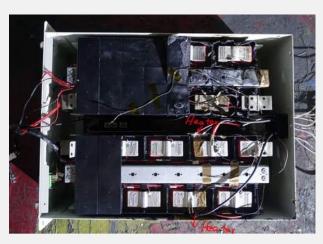


Figure 1: Heat Spread Test

Figure 2: Battery Cell Puncture Test

# **Battery Cell Puncture Test**

This test measures and judges the condition of the battery cell by charging it to the limit at a constant current and then puncturing it with a steel nail for 6 hours. The test is successful if the battery cell does not explode or catch fire.

Results: TROES' battery cells did not explode or catch fire while maintaining normal current levels, resulting in a successful test.

#### **SAFETY**

## **Battery Management System (BMS)**

Safety is integrated into every layer of our system controls and hardware. TROES' 3-levels of BMS from the cell, string and system level plus TROES' MiControl™ technology is layered on top of all subcomponents to ensure system safety and functionality while extending the batteries' potential without accelerating degradation or damaging them.

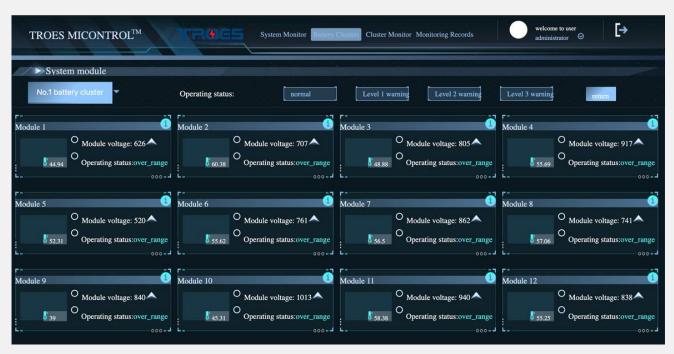
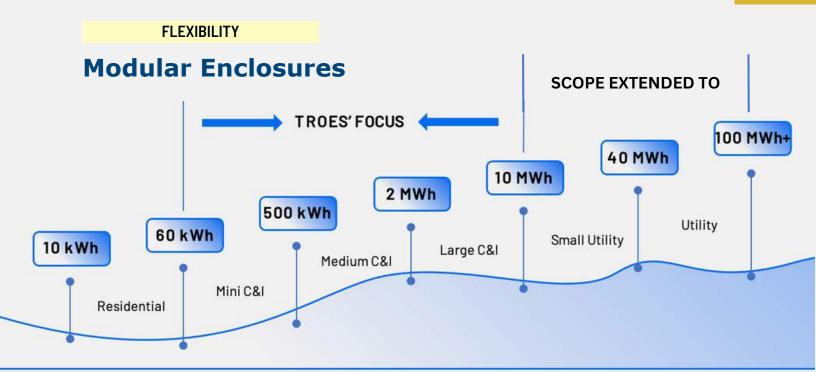


Figure 1: Image of MiControl™ Interface

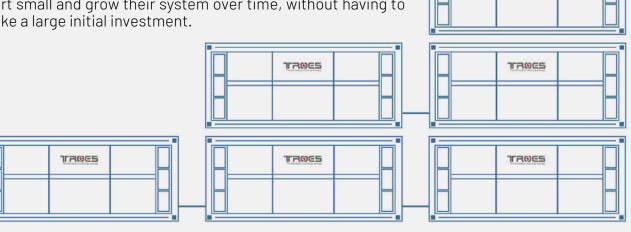
#### **ADAPTABILITY**

## **Power Conversion System**

A Power Conversion System (PCS) is a device for bidirectional conversion of electrical energy connected between the battery system and the grid and/or load. This device has charge and discharge functions, active and reactive power control functions and off-line switching functions. TROES works with various PCS suppliers according to different factors such as: delivery time, pricing, functionality and service and support to maximize the potential of ongrid and off-grid functions. Our PCS models includes but is not limited to 30kW, 62.5kW, 500kW and 1MW offerings.



TROES energy storage systems are designed to be fully scalable, allowing customers to easily increase or decrease the number of battery packs and number of enclosures. Each system is designed in small increments to fit the customer's project requirements. This also means that customers can start small and grow their system over time, without having to make a large initial investment.



#### **OPTIMIZE SPACE**

#### **OPTIMIZE ENERGY**

TROCS

Incorporate everything into one system to reduce physical footprint.

Additional energy storage systems can be added to achieve desired capacity.

**FLEXIBILITY** 

## **TROES' vs Competitors' Offerings**

	Offered by Others	TROES Solution	
Grid Connection	Always connected to the grid.Unable to switch to an islanded system.	BESS can be grid tied, off grid or able to switch from grid connected to an islanded system.	
Supporting Hours	Traditional charge/discharge rate of 0.25C or 0.5C (2-4 hours)	BESS can charge/discharge from 30 minutes to 12+ hours.	
Enclosure Type	Single configuration "one size fits all" solution.	Indoor & outdoor cabinet, and container design of 10-foot, 20-foot, or 40-foot solution.	
AC/DC Coupling	Single configuration for renewable micro-grid system.	DC-Coupled, AC-Coupled and hybrid PCS solutions.	
Flexible Design	Limited to one default size container for 10MWh+ utility sized projects	Flexible indoor & outdoor, cabinet & container for 60kWh+ small-medium size projects	

## **Fire Suppression System Options**

Every TROES BESS is equipped with one of three fire suppression gas agents: FM200, NOVEC 1230 or Aerosols. Regardless of choice, each solution is a clean agent, meaning they are safe for use in energy storage systems, don't leave behind a residue and use low toxic chemical agents to remove the presence of heat from a fire.

If a fire is detected, the pipeline communication control device opens the valve of the battery pack and the flame retardant liquid in the fire extinguisher is released. This method effectively prevents thermal runaway from spreading to other battery packs.



## **VERSATILE BESS DESIGN**

TROES provides a modular, plug-and-play solution for optimal scalability and adaptability to a wide range of project requirements. Our advanced battery energy storage systems and microgrid control capabilities have been designed to support deployment configurations ranging from 30 minutes to 12 hours, with the ability to make incremental power adjustments as needed.

		Max Inverter Power (kW)
Enclosure	Usable System Capacity(kWh)	30 50 60 90 100 125 150 180 200 250 300 375 400 500 600 750 800 1000
	50	
	60	2hr 💇
	80	1hr O
H	90	
-	100	
-	120 130	4hr 0 0 2hr 0 0 0
-	140	4hr 0 2hr 0 0 1hr 0
-	150	
10ft	160	3hr 0 0 1hr 0
Container/Cabinet	180	Shr 0 0 2hr 0 0 0
Container, Cabinet	190	Shr O O 2hr O O 1hr O
-	200	0 0 0 0 2hr 0 0 0
-	210	6hr 0 4hr 0 3hr 0 0 0 1hr 0
	220	0 0 0 0 0 0 0
1	240	8hr 0 0 0 3hr 0 0 0 0
1	250	5hr 🔾 4hr 🗸 🔘 🔾 2hr 🔾 🔘 1hr 🔘 🔘
	300	6hr
	320	6hr 0 5hr 0 3hr 0 2hr 0 0 1hr 0 0 0 6hr 0 4hr 0 0 0 2hr 0 0 0
	360	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
1	370	8hr
F	400	8hr
	450	② 5hr ② ② ② 3hr ② ② ② ② ②
	480	8hr 🗸 🗸 🗸 🗸 🗸 🗸 🗸 🗸 🗸 1hr 🗸
	500	②
	540	6hr 🗸 🔗 💮 🔗 3hr 🔗 🔗 💜 💜 👻
	550	0 0 0 0 0 0 0 0 0
	600	8hr
L	625	8hr
20ft -	720	
Container	750	8hr
	800	8hr 8 9 9 4hr 9 9 9 2hr 9 9
-	850	
-	900	8hr
-	1000	8hr S Shr Ahr S Shr Ahr S Shr Ahr S Shr Shr Shr Shr Shr Shr Shr Shr Shr
-	1080	8hr
-	1125	0 0 0 0 3hr 0 0 0 0
-	1200	8hr 🔾 🤄 6hr 🔾 🔾 4hr 🔾 🤄 3hr 🔾 2hr 🔾 🔾 1hr 🔾
-	1250 1440	8hr 0 6hr 0 0 4hr 0 0 3hr 0 2hr 0 0 1hr 0 8hr 0 6hr 0 5hr 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
-	1500	9 6hr 9 5hr 9 4hr 9 9 3hr 9 9 9 9
-	1600	8hr 0 0 0 4hr 0 0 2hr 0 2hr 0 0
-	1800	8hr 0 0 4hr 0 0 2hr 0 2hr 0 0 0 6hr 0 0 0 3hr 0 0 0
-	1875	8hr 0 0 4hr 0 2hr 2hr 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
40ft Container	2000	8hr 0 0 5hr 0 0 0 0 0 2hr 0
	2200	0 0 0 0 0 0 0
	2250	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	2400	8hr 🔾 🔾 6hr 🔾 🔾 4hr 🔾 3hr 🔾 3hr 🔾
	2500	0 0 5hr 0 0 0 0
	2600	8hr Ø 6hr Ø 5hr Ø Ø Ø 3hr Ø
	2800	0 0 0 0 0 0
	3000	8hr O O 6hr O 5hr O O 3hr O
	3200	8hr O O 4hr O 4hr O
	3600	0 6hr 0 0 0
	4000	8hr 🔘 🔘 5hr 🔾 4hr 🔘
	4800	8hr 🔘 🔘 6hr 🔘 🔘

## INNOVATIVE TECHNOLOGY **HIGHLIGHTS**

**SMART TECH** 

**SAFETY** 

#### MiControl™ Platform

MiControl™ is TROES' control platform responsible for the entire system scope of a BESS. MiControl™ collects all safety-related information in the battery cluster, PCS, HVAC, power distribution and fire protection. MiControl™ communicates with the BESS' EMS and SCADA equipment to run certain early warnings, alarms, protection, and cut-off strategies for all equipment.

**SMART TECH** 

SAFETY

## **Microgrid Controller Compatibility**

TROES' microgrid controller is responsible for controlling and managing the flows of electricity in and out of the microgrid, by integrating different energy sources and loads and balancing the energy supply and demand within the microgrid, while taking into account the varying storage capacity of the batteries.

It also has to ensure the safety and stability of the microgrid, which involves monitoring the grid and taking preventive actions to avoid overloads or blackouts. TROES' system is compatible with any microgrid controller and energy management system for a complete turn-key solution.

**SMART TECH** 

**SAFETY** 

#### Off-Gas Detection

TROES offers an off-gas detection technology setting as an option with single cell off-gas event detection. Working in collaboration with our MiGrid™ Remote Monitoring System, the offgas detection technology provides alerts at the earliest sign of failure, enabling the option to prevent thermal runaway. Most battery energy storage systems available in the market have smoke detectors but when the smoke is detected, it might be too late.







Increased **\_** 





# INNOVATIVE TECHNOLOGY HIGHLIGHTS (CONT'D)

**SMART TECH** 

**LONGEVITY** 

## **Dual-Equilibrium™**

With the usage of lithium battery packs, it is difficult to maintain consistent performance for all individual cells. Different cell balancing techniques are implemented to increase the battery voltage when high performance is required or reduce battery voltage in favor of extended battery lifecycle. TROES' Dual-Equilibrium™ proprietary technology combines the advantages of both passive and active equalization in lithium iron phosphate batteries and avoids the shortcomings of both.



**SMART TECH** 

LONGEVITY

## **Extended Operational Life**

Our remote monitoring lifecycle health management system - TROES' batteries are based on Lithium-Iron Phosphate chemistry. It's the preferred battery chemistry for stationary applications. LFP provides better thermal and structural stability and longer life compared to other competing battery chemistries.



- Retention of system's usable capacity even after 10 or 20 years
- Optional augmentation of the system as part of the maintenance plan
- Taking advantage of new technology developments and decreasing battery costs
- Use of our life-cycle health monitoring & management system and proprietary battery technology

#### TROES FULLFILLMENT PROCESS



## **Manufacturing**

TROES' battery test procedures adhere to UL certifications in North America, CE certifications in Europe, IEC and IEEE certifications internationally. Our battery packs and cells pass all tests & certifications before designing the system.



#### **Assembly**

TROES' assembly team begins connecting the cells with proprietary battery packs, followed by the battery management system, then racking the entire system into a UL & NEMA certified cabinet or container.



#### **Factory Acceptance Testing**

Extensive testing process is performed to ensure every major part of the system is working as intended from the system levels to the sensors, fans, and alarms. TROES follows and maintains the UL 9540A certification for thermal runaway fire propagation.



## **Shipping**

TROES follows international certification UN 38.3 adhering to all shipping standards. All documentation is certified, signed and is up to date while all strict packaging protocols are maintained to ensure the system arrives safely at its designated location.



#### **Commissioning**

Once the system has arrived and has been installed, TROES performs a 2-day long commissioning test. Once the field evaluation is successful, the entire system receives UL, IEC & NEMA certifications.

## FLEXIBLE FINANCING OPTIONS





All TROES products include a standard warranty.

Using AI and advanced data analytics, TROES provides optional on-site augmentation to predict the optimal time to add additional batteries into the system keeping it running effectively. All warranties include technical support hot line, remote troubleshooting, consumables and scheduled preventative maintenance.

TROES helps make the transition to energy more accessible and affordable by suggesting different governmental or financial institutions when looking at different purchasing options.

- Energy Storage as a Service (ESaaS)
- Asset Financing
- Capital Purchase
- Leasing
- Government Sponsored Loan

Extended warranty available for up to 10 years!



















## **ENCLOSURE CATALOGUE**

## **Specifications**

- Single & Double Door Cabinet options available
- "Off-the-shelf" designs starting at 60kWh
- Lithium Iron Phosphate technology (LiFePO4)
- Geared for Commercial, Industrial and Institutional businesses
- Additional systems can be added in parallel













## Maximum Cabinet Size Product Spec Sheet Sample<sup>1</sup>

Electrical Specifications <sup>2</sup>				
Enclosure	Cabinet Unit (0.5C)			
Model	TO-60-133			
Battery Technology	Lithium-ion / LFP			
Max C-Rate (charge/discharge)	0.5C / 0.5C			
DC Current Rating	100 A			
DC Voltage	665.6 V			
DC Voltage Operation Range <sup>3</sup>	579.8 - 748.8V			
Battery Efficiency	100%			
Installed Capacity	133.1 kWh			
Usable Capacity	120.1 kWh			
Rated AC Power	60 kW			
Rated AC Current	72.2 A			
Auxiliary AC Voltage	480V, 3 Phase			
Nominal AC Frequency	50/60Hz(configurable)			
Mechanical Specifications				
Dimensions <sup>4</sup> (W x D x H)	730 x 1429 x 2400 mm			
Number of Enclosures	1 for Battery + 1 for PCS			
Operating Temperature	-10°C to 50°C			
System Weight	~2700 kg			
HVAC	Yes			
Advanced Features (optional)	Ultra-low temperature; Low-cabinet design; Off-gas detector; Stainless Steel closure; and Others			
	Communications			
Integrated Control Function	MiGrid-Operator™			
Remote Monitoring	MiGrid-Monitor™			
Network	TCP/MODBUS/RS485			
Safety & Grid Interface Certifications	UL1741, UL1973, UN38.3, 9540A			
Protection	Thermal Runaway Protection; Rack Level Lockable Disconnect; Lightning Protection; Over-charge/Over-discharge Protection; Over-temperature Protection; External Accessible E-stop; External Accessible Fire Control Panel; Islanding Capability			

<sup>1.</sup> The examples provided are for maximum capacity and may not reflect typical usage scenarios.

<sup>2.</sup> In the interests of continual product improvement, specifications are subject to change without notice. Contact us for the latest specifications.

<sup>3.</sup> Actual grid input requirement will depend on factors such as (but not limited to):

<sup>(</sup>i) actual equipment electrical requirements. (ii) utilization/duty cycle. (iii) daily duration of availability of input power supply. (iv) state-of-health and age of the BESS. (v) duration of daily construction site operations.

<sup>4.</sup> An additional 0.9m clearance on all sides of the battery energy storage system should be provided for maintenance access.

## Maximum Container Product Spec Sheet Sample<sup>1</sup>

Electrical Specifications <sup>2</sup>						
Enclosure	20 Ft. Container (0.5C)	20 Ft. Container (1C)	20 Ft. Container (2C)	40 Ft. Container (0.5C)		
Model	TC-1200-2496	TC-1000-2002	TC-3000-1600	TC-3000-5760		
Battery Technology	Lithium-ion / LFP					
Max C-Rate (charge/discharge)	0.5C / 0.5C	1C / 1C	2C / 2C	0.5C / 0.5C		
DC Current Rating	125 A * 10	201 A * 10	320 A * 10	125 A * 20		
DC Voltage	998.4 V	998.4 V	998.4 V	1152 V		
DC Voltage Operation Range <sup>3</sup>	873.6 V - 1123.2 V	873.6 V - 1123.2 V	873.6 V - 1123.2 V	1008 V - 1296 V		
Battery Efficiency	98%	95%	90%	98%		
Installed Capacity	2496 kWh	2002 kWh	1599 kWh	5760 kWh		
Usable Capacity	2265.7 kWh	1752.6 kWh	1326.1 kWh	5201.7 kWh		
Rated AC Power	1200 kW	1000 kW	3000 kW	3000 kW		
Rated AC Current	1448 A	1445 A	4335 A	2890 A		
Auxiliary AC Voltage	480V, 3 Phase	400V, 3 Phase	400V, 3 Phase	600V, 3 Phase		
Nominal AC Frequency	50/60Hz(configurable)					
	Me	chanical Specification	าร			
Dimensions <sup>4</sup> (W x D x H)	6058 x 2438 x 2591 mm	6058 x 2438 x 2591 mm	6058 x 2438 x 2591 mm	12192 x 2438 x 2896 mm		
Number of Enclosures	1 for Battery + 1 for PCS					
Operating Temperature	-20°C to 45°C					
System Weight	~25000 kg	~25000 kg	~25000 kg	~50000 kg		
HVAC	Yes					
Advanced Features	Ultra-low temperature; Low-cabinet design;					
(optional)	Off-gas detector; Stainless Steel closure; and Others					
Microgrid Control		Communications  MiGrid Operator TM				
Remote Monitoring	MiGrid-Operator™ MiGrid-Monitor™					
Network	TCP/MODBUS/RS485					
Satety & Grid	1 CP/MUDBUS/RS485					
Interface Cortifications	UL1741, UL1973, UN38.3, 9540A					
Protection	Thermal Runaway Protection; Rack Level Lockable Disconnect; Lightning Protection; Over-charge/Over-discharge Protection; Over-temperature Protection; External Accessible E-stop; External Accessible Fire Control Panel; Islanding Capability					

<sup>1.</sup> The examples provided are for maximum capacity and may not reflect typical usage scenarios.

<sup>2.</sup> In the interests of continual product improvement, specifications are subject to change without notice. Contact us for the latest specifications.

<sup>3.</sup> Actual grid input requirement will depend on factors such as (but not limited to):

<sup>(</sup>i) actual equipment electrical requirements. (ii) utilization/duty cycle. (iii) daily duration of availability of input power supply. (iv) state-of-health and age of the BESS. (v) duration of daily construction site operations.

<sup>4.</sup> An additional 0.9m clearance on all sides of the battery energy storage system should be provided for maintenance access.

## **PROJECT PORTFOLIO**





## **Edinburgh**, UK

250kW/542kWh Virtual Power Plant Powering Multiple Communities



## Illinois, USA

244kW/1.3MWh Transportable Power Mobile Charging Solution



## PROJECT PORTFOLIO (CONT'D)



## **New Brunswick, CA**

130kW/652kWh Peak Shaving Powering Government Building



## Illinois, USA

100kW/250kWh Microgrid, Solar PV Powering University Building





## **Nova Scotia, CA**

500kW/1.12MWh Virtual Power Plant Powering a Library



## **Ontario, CA**

30kW/100kWh EV Charging Powering EV Parking lot





## **New Brunswick, CA**

100kW/250kWh Peak Shaving Powering a Hockey Rink



## **Antigua & Barbuda**

90kW/650kWh Power Resiliency Powering Multiple Buildings



## PROJECT PORTFOLIO (CONT'D)



Edinburgh, UK

250kW/542kWh Virtual Power Plant Powers Multiple Communities



Illinois, USA

244kW/1.3MWh Transportable Power Mobile Charging Solution





**Guangdong, CH** 

250kW/250kWh Peak Shaving Powering Community Building



**Ontario, CA** 

150kW/502kWh Peak Shaving Powering Industrial Factory





**Ontario, CA** 

100kW/368kWh Generator Optimization Powering Farm



### **Ontario, CA**

60kW/77kWh Mobile Power Solution Replacing Diesel Generator





# The Revolution of Energy Storage Solar + Storage Smart Microgrid ENERGY Office of ENERGY EFFICIENCY & RENGHABLE ENERGY SIU Southern Illinois University Powered by Request a Free Quote https://troescorp.com/request-a-quote/ $\boxtimes$ info@troescorp.com 401 Bentley St. Unit 3, 0 +1888-998-7637 Markham ON, Canada L3R 9T2 www.troescorp.com www.linkedin.com/company/troescorp/





#### **TROES**

#### **INSTALLATIONS**

ESS for Virtual Power Plant Application (Nova Scotia, CA)

**Energy Storage System capacity:** 1.12MWh

**Energy Storage System power:** 500kW

Location: Nova Scotia, Canada

Project Owner: Nova Scotia Government

Client: Available upon request

Application: Grid tied BESS that aggregates DERs in

a community microgrid to form a virtual power plant.

Commissioned: May 2021



ESS for Transportable Solar and EV Charging Station (Illinois, US)

**Energy Storage System Capacity: 1.4MWh** 

**Energy Storage System Power:** 120kW

Location: Ontario, CA

Project Owner: Day & Night Solar

Client: Day & Night Solar

Application: High-capacity portable EV charging

station with BESS that is rechargeable with solar

array and the grid.

Commissioned: Under delivery





#### ESS for Peak Shaving as a part of Smart Atlantic Grid program (New Brunswick, CA)

**Energy Storage System capacity:** 553kWh

**Energy Storage System Power:** 100kW

Location: New Brunswick, Canada

Client: Al's Electric

**Project Owner:** DSS Pension Centre

**Application:** Peak shaving with BESS, and

demonstration of Siemens' Energy Systems

Platform (ESP) to control distant DERs remotely.

Commissioned: January 2022



### ESS for Peak Shaving as a part of Smart Atlantic Grid program (New Brunswick, CA)

**Energy Storage System capacity: 92kWh** 

**Energy Storage System Power: 30kW** 

**Location:** New Brunswick, Canada

Client: Al's Electric

**Project Owner:** Shediac Multipurpose Centre

Application: Peak shaving with BESS, and

demonstration of Siemens' Energy Systems

Platform (ESP) to control distant DERs remotely

**Commissioned:** February 2022





#### ESS for Virtual Power Plant Application (Edinburgh, UK)

**Energy Storage System capacity:** 540kWh

**Energy Storage System power: 250kW** 

**Location:** Edinburgh, UK

**Project Owner:** Available upon request

Client: Available upon request

**Application:** Grid tied BESS in a community

microgrid for the aggregation of DERs.

Commissioned: October 2020



#### ESS for University Solar Microgrid (Illinois, US)

Energy Storage System capacity: 248.83kWh

**Energy Storage System power: 100kW** 

Location: Illinois, US

Project Owner: Southern Illinois University (SIU)

Client: Day & Night Solar

Application: This was a hybrid microgrid project

wherein the system was tied to the grid for peak

shaving.

Commissioned: October 2020





#### ESS for EV Charging Station with Solar PV (Ontario, CA)

**Energy Storage System Capacity**: 100kWh

**Energy Storage System Power: 30kW** 

Location: Ontario, Canada

Project Owner: Sky Solar

Client: Sky Solar

**Application:** Solar and grid tied BESS for

demand support in an EV charging station with

Level 2 and Level 3 chargers.

Commissioned: Summer 2020.



#### ESS for Solar and Diesel Microgrid (Ontario, CA)

**Energy Storage System Capacity: 368kWh** 

**Energy Storage System Power: 100kW** 

Location: Ontario, Canada

Project Owner: Available upon request

**Client:** Available upon request

Application: Optimization of a diesel microgrid with solar

and BESS, reducing fuel costs and additional generators.

**Commissioned:** Under delivery





#### ESS for Peak Shaving in an Industrial Facility (Ontario, CA)

**Energy Storage System Capacity:** 492kWh

**Energy Storage System Power:** 150kW

**Location:** Ontario, CA

**Project Owner:** Available upon request

Client: Available upon request

**Application:** BESS operated via a third-party

EMS for peak shaving and back up support.

**Commissioned:** Under delivery



ESS for Peak Shifting (Nantong, China)

**Energy Storage System Capacity: 8.8MWh** 

**Energy Storage System Power: 2MW** 

Location: Nantong, China

**Client:** Available upon request

Project owner: Baichuan New Material

**Application:** Peak Shifting

Commissioned: 2019





ESS for Backup Power in a Military Base (South Dakota, US)

**Energy Storage System Capacity:** 277kWh

**Energy Storage System Power:** 75kW

**Location:** West River, South Dakota

**Project Owner:** West River Electric Association

**Client:** GoElectric Inc.

**Application:** BESS with Intellivent design to meet TAA and NFPA 855 requirements, to improve resiliency at the military base. This is the second ever Intellivent design and is partially funded by Pacific Northwest National Laboratories (PNNL) for R&D.

Commissioned: Under delivery

ESS for Solar and Diesel Microgrid (Caribbean)

**Energy Storage System Capacity: 370kWh** 

**Energy Storage System Power:** 66kW

**Location:** St Lucia

Project Owner: Available upon request

Client: Available upon request

Application: BESS to support load demands of a sporting facility

**Commissioned:** Under delivery

ESS for Resiliency (Caribbean)

Energy Storage System Capacity: 61kWh / 133kWh / 492kWh

Energy Storage System Power: 10kW / 30kW / 50kW

**Location:** Antigua & Barbuda

**Project Owner:** Available upon request

Client: Available upon request

**Application:** BESS to support load demands of commercial buildings

**Commissioned:** Under delivery



#### **MAJOR PROJECTS**

#### IN DESIGN PHASE

ESS for on-site generation in a resort (Cabo San Lucas, Mexico)

**Energy Storage Capacity: 12 MWh** 

**Energy Storage power: 3MW** 

Locations: Cabo San Lucas, Mexico

**Client:** Available upon request

**Application:** TROES is involved in development of a 6 x 20' container microgrid solution to

support the large energy demands of the resort's wave pool generators.

ESS for Peak Shaving in a Campus (Ontario, CA)

**Energy Storage Capacity: 3.6 MWh** 

**Energy Storage power: 2MW** 

Location: Etobicoke, CA

Client: Available upon request

Application: BESS for Class A peak shaving for the campus

ESS for Net Zero Implementation in an airport (New Brunswick, CA)

**Energy Storage Capacity: 1.7MWh** 

**Energy Storage Power: 500 kW** 

Location: New Brunswick, CA

Client: End User

**Application:** Solar integrated BESS to minimize the airport's reliance on the grid

ESS for remote microgrids (California, US)

**Energy Storage Capacity: 1.9MWh** 

**Energy Storage Power:** 600kW

Location: Grass Valley, California

Client: Available upon request

**Application:** Remote microgrid operation by a major utility to alleviate power unreliability.



#### **APPROVED**

#### **VENDORS LIST**

TROES is approved as a vendor for:



HYDRO ONE hydrone

**YMCA** 



Honeywell **Honeywell** 

Wesco



TROES is pre-qualified for North America Incentive Program.



Massachusetts, Clean Peak Energy Standard



New Brunswick, Smart Grid Atlantic Program



California, Energy Commission's Solar Equipment Lists



TROES Battery Energy Storage Systems are under the **Ontario Made Program** for having undergone their last substantial transformation in the province of Ontario.

TROES is in process to be on Pre-Qualified vendors list of:

SGIP



MASSACHUSETTS HYDRO





#### **CLIENT**

#### REFERENCE LETTER



SKY SOLAR (CANADA) LTD.

275 Renfrew Drive, Suite 104, Markham, Ontario, L3R 0C8 Tel: +1 905 604 4436 Fax: +1 905 604 4437 www.skysolargroup.com

July 22, 2021

To whom it may concern,

Working with TROES was an enjoyable experience. We worked with TROES and their team in 2018/2019 to bring our project to life. The project consisted of a grid-connected 30kW/100kWh battery storage system with solar integration paired to a Level 2 and Level 3 EV charging station. The TROES team was exceptional to work with from beginning to end. Overall, we were satisfied by their work.

When it came to designing the system, TROES' high quality cabinet design with flexible properties made it easy to suit our needs. They meticulously developed a solution that catered specifically to our project needs, prioritizing safety, and sustainability. Their commitment to delivering the system before our deadline was a major advantage compared to other Energy Storage providers. Since the commissioning of the system in Q1 2019, we have decreased our overall costs for our EV charger.

After our experience with TROES, I would recommend their services and work with them again.

Peter Liu

Director of Operations Sky Solar American Region

647-981-6090





1605 Eastport Plaza Drive, Suite 135 Collinsville, IL 62234 o] 618.344.4001 f] 618.344.4085 www.dayandnightsolar.com

To whom it may concern,

Day & Night Solar has worked with TROES and their team on multiple projects such as the Sun Commander® and Southern Illinois University Carbondale Microgrid PV Storage. Communications were professional and prompt, and their team provided quality products and services. Any issues that surfaced were minor and handled swiftly. All timelines were, and have been, met by TROES.

Day & Night Solar and TROES have an ongoing working relationship, and overall, we are satisfied with their work. We confidently recommend TROES's services and will continue utilizing their services in the future as well.

Sincerely,

Bob Eaton Managing Partner Day & Night Solar

618.344.4001





TELEPHONE: (506) 387-4018
FAX: (506) 387-7578
www.alselectric.ca info@alselectric.ca
8 TRITES ROAD, RI/ERVIEW, N.B. E1B 2V6

ELECTRICAL CONTRACTING

July 21, 2002

To whom it may concern

#### Re: Reference Letter for TROES Corp

Working with TROES has been a pleasure. We worked with TROES and their team in 2021/22 to bring our project to life. The project consisted of two BESS units of sizes 30kW/92kWh and 100kW/553kWh for the purpose of peak shaving in DSS Pension Centre and Shediac Multipurpose Centre in Shediac, New Brunswick. The TROES team was professional, knowledgeable, and able to respond to our requests within a timely manner. Overall, we were very satisfied by their work.

When it came to last minute changes to the scope, shipping and logistical problems due to the pandemic, TROES worked with us and our client to help resolve the issues when other potential supplies could not.

TROES meticulously developed a solution that catered specifically to our project needs, prioritizing safety, and sustainability. Since the commissioning of the system in February of 2022, the batteries have been a significant asset to both these projects and our clients.

I would recommend TROES's services for all our future projects.

Lee MacWilliams, P.Eng Al's Electric Services Ltd 8 Trites Road Riverview, NB E1B 2V6

Signature

July 22nd, 2022





425 Adelaide Street West - Toronto ON - M5V 3C1 TEL: (416) 628-4658 FAX: (888) 868-0960

July 28, 2022

TROES Corp. 3600 Steeles Ave. East, Markham, ON, L3R 9Z7

To whom it may concern:

RE: REFERENCE LETTER FOR: TROES CORP.

Internat Energy Solutions Canada Inc (IESC) has worked closely with TROES Corp to provide Battery Storage Energy Systems (BESS) solutions for four (4) Sites. This was as part of our client's goal to add resiliency to its buildings in response to acute climate stresses such as extreme weather events and to provide support during emergency situations to communities.

I was extremely pleased with the quality of Battery Systems TROES Corp had in their offerings and level of support provided in developing customised solutions to meet our client's needs. BESS solutions ranged from 275kWh to 700kWh for both indoor and outdoor installation. TROES Corp team were very methodical and diligent in their analysis for optimized BESS solutions, taking into consideration possible risks, constraints, code requirements and H&S requisites. Through a comprehensive and iterative process, final BESS solutions were present that met our requirements.

TROES Corp team were very professional, met all project timelines and made themselves available to answer any questions or provide additional support where needed. Whether it was on the engineering design, technical aspects or understanding code stipulations. This made the design process more pleasant and seamless as we had the surety that TROES Corp had the capacity to provide this support in this rapid evolving battery storage industry.

For the proposed indoor solutions, multiple criteria analysis was taken into consideration; these include but not limited to fire suppression system, ventilation, cooling requirement, structural analysis, and code requirement. This was to ensure solution was complete and adhered to all safety protocols as per industry standards, thus providing a safe product to client.

I am very happy to recommend TROES Corp to you, and trust that your experience with them will be as positive as mine. I would gladly work with them again and can recommend them without reservation to others in need of similar BESS solutions. If I can answer any additional questions about my experience with TROES Corp, please feel free to contact me. My telephone number is 416-628-4658 Ext 143 and email address is f.attai@internatenergy.com.

Yours very truly, Internat Energy Solutions

Falon Attai

Falon Attai, PMP, M.Sc,

Project Manager
INTERNAT ENERGY SOLUTIONS CANADA INC.

ED1:1 1



### **COMPLIANCE**

UN38.3	Prevailing United Nations standard that lithium batteries must meet to receive certification for safe transport.
UL50	This standard applies to enclosures for electrical equipment intended to be installed and used in non-hazardous locations in accordance with the Canadian Electrical Code, Part I, CSA C22.1, the provisions of the National Electrical Code, NFPA 70, and the provisions of Mexico's Electrical Installations, NOM-001-SEDE, as follows:
	a) Enclosures for indoor locations, Types 1, 2, 5, 12, 12K, and 13; and
	b) Enclosures for indoor or outdoor locations, Types 3, 3X, 3R, 3RX, 3S, 3SX, 4, 4X, 6, and 6P.
UL1642	Certification to cover lithium-ion batteries intended for use in technician-replaceable or user-replaceable applications. Made for avoiding the risk of fire or explosion when lithium-ion batteries are working in a product.
UL1741	UL Standard for Safety Inverters, Converters, Controllers, and Interconnection System Equipment for Use with Distributed Energy Resources. These requirements cover inverters, converters, charge controllers, and interconnection system equipment (ISE) intended for use in stand-alone (not grid-connected) or interactive (grid-connected) power systems. Interactive inverters, converters, and ISE are intended to be operated in parallel with an electric power system (EPS) to supply power to common loads.
UL1973	UL 1973, Batteries for Use in Light Electric Rail (LER) and Stationary Applications (UL 1973), is a safety standard for stationary batteries for energy storage applications that is not specific to any one battery technology or chemistry, and can apply to Li-ion battery ESSs, as well as ESSs using other battery chemistry. The standard includes construction requirements, safety performance tests, and production tests.
SPE-1000	Field testing to pass UL9540 and UL50 requirements for BESS system



UL9540A	Test method for evaluating thermal runaway propagation for battery energy storage systems.
NEMA 3R	Cabinet/container qualification



Access. Certification. Growth. / Accès. Certification. Croissance.

Women Business Enterprises Canada Council (WBE Canada) confirms that / confirme que

#### TROES CORP.

has met the criteria for certification as a women's business enterprise / a répondu aux critères de certification comme une entreprise des femmes d'affaires

#### CERTIFICATION OF COMPLIANCE / CERTIFICATE DE CONFORMITÉ

Certification number / Numéro de certification: CA202263

Expiration date / Date d'expiration: July 31, 2023

ste d'expiration. Odiy 31, 2023

Silvia Pencak President WBE Canada

www.WBECanada.ca
WBE Canada, 401 Bay Street, Suite 1600, Toronto, ON Canada M5H 2Y4

WBE Canada is the nation's leading advocate of women-owned businesses as suppliers to North America's corporations. We are the first and largest third-party certifier of businesses owned, managed, and controlled by women in Canada – certifying Canadian WBEs since March 2009. 7 WBE Canada est le principal promoteur canadien d'entreprises a propriete feminine en tarit que fournisseurs des sociétés de l'Amerique du Nord. Nous sommes le premier et le plus important tiers certificateur d'entreprises détenues, gérées et contrôlées par des femmes au Canada. Nous certifions des entreprises canadiennes a propriété feminine depuis mars 2009





## Certificate of Completion

## Ralph Labong TROES Corp.

has successfully completed Women and Gender Equality Canada's Introduction to Gender-based Analysis Plus

Gina Wilson

Deputy Minister of Women and Gender Equality and Youth

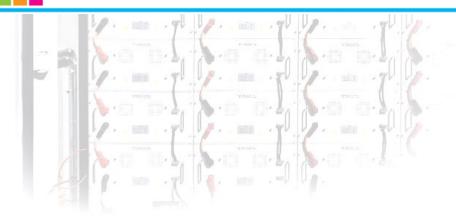
August 26, 2022

Date



Government of Canada

Gouvernement du Canada







proudly acknowledges

## Ralph Labong

for participating in and actively completing the:

Colin Druhan

Executive Director

Pride at Work Canada

## LGBTQ2+ Workplace Inclusion Certificate

Pride at Work Canada recognizes and commends your commitment to LGBTQ2+ inclusion in the workplace. You have successfully completed the curriculum required to start you on the path of being an active and engaged ally!

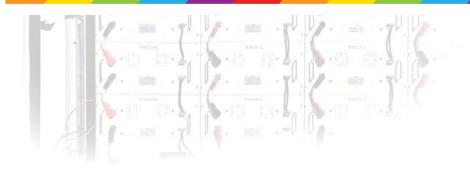
LGBTQ2+ 101 - History, Terms & Phrases

LGBTQ2+ 102 - Gender Identity & Gender Expression

LGBTQ2+ 103 - Employee Resource Groups & Executive Sponsors

LGBTQ2+ 104 - Identifying & Engaging Allies

LGBTQ2+105 - Identifying & Combatting Biphoba, Homophobia, and Transphobia





#### **INTELLECTUAL**

#### **PROPERTY**

TROES Corp & Design ™	Trademark
Dual-Equilibrium™	Trademark
Method and System for Dual-Equilibrium Battery and Battery Pack Performance Management	Utility Patent Pending applied for US, Europe, and China
Method and System for Microgrid Control	Utility Patent Pending for US, and Canada
MiGrid™	Trademark (Pending)
MiControl™	Trademark (Pending)

#### **AFFILIATION**



#### **Batteries Decay - Degradation**

In general, the performance of the metal rechargeable batteries in the Battery Energy Storage Systems (BESS's) degrade, because of aging (incl inactivity) and the active usage caused by the lithium metal / battery electrolyte reactions.

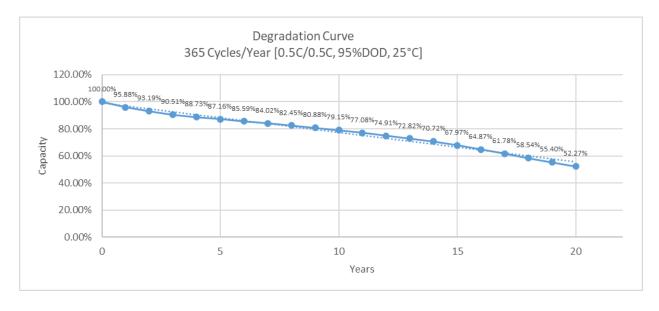
The rates of degradation can be related to several factors, such as the chemistry and discharge speed, storage temperature, temperature variations during operation and way of operation. We assume that the batteries are operated according to the operational standards and are not abused – i.e., ambient conditions, operational temperature, Depth of Discharge (DOD), etc.

The operational control and avoidance of abuse of the BESS is handled by our Remote Monitoring System (RMS), which checks and controls on-line and on real-time basis the condition and health of the BESS – down to individual cell level. We have incorporated 4 levels of protection – 3 for the batteries and 1 for the Power Conversion System (PCS).

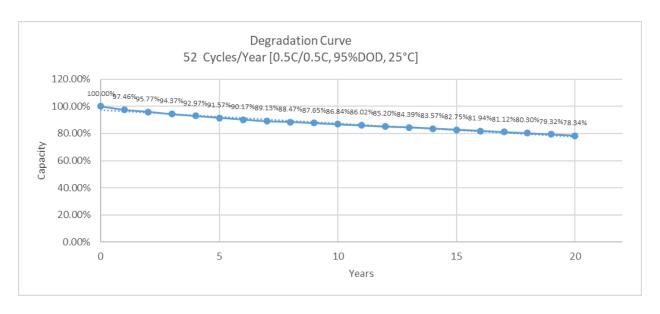
The LFP (LiFePO<sub>4</sub>) chemistry we use offers longer lifecycle than the NMC (Nickel Manganese Cobalt) which most of the competitive BESS brands use – 25% to 30% longer life.

#### **Examples of Degradation curves**

Indication on the decay rates and available capacity can be seen in the below graphs. One with usage once a day (365 cycles p.a.) – most of the projects related to applications: Integration of BESS with Renewables (i.e., PV's farms), fall into this category.



One with usage once a week (52 cycles p.a.) – projects related to instable grid (backup), and Global Adjustment (in Ontario) fall into this category



Usually, we consider the battery at end of life stage (EOL) at 60% of capacity.

#### **Solving Degradation - Augmentation**

To respond to the decay of the BESS issue, especially for projects with over 10years of lifespan, (i.e., projects with PV farms have 20-25 yrs lifespan) and to keep throughout the project lifespan the energy at the required by the project levels, we develop "Augmentation plans". These plans are usually created in the beginning of the project and involve adding new batteries/capacity to the existing decaying BESS at specific years. The period/frequency and the required capacity to add throughout the project lifecycle depends on the type and nature of the project and its requirements, the size of the BESS, and the financial and technological implications.